

slp 11/01

Dart Aerospace Ltd.

Date: Thursday, 10/01/2008 11:50:13 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 5-MAN SHOULDER HARNESS
Job Number : 36703	
Estimate Number : 11340	
P.O. Number : <i>N/A</i>	Part Number : D412702013
This Issue : 10/01/2008 S.O. No. : <i>N/A</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 26213	Material : <i>N/A</i>
Written By : _____	Due Date : 11/01/2008 Qty: 1 Um: Each

Checked & Approved By : *[Signature]*

Comment : Est Rev B Removed Manufacturing
 Est Rev: C 06.04.03 As per DSI9324 JLM
 est rev D 06.12.14 per ecn 871 EC
 Est Rev: E 07-03-14 As per DSI 9351 JLM
 Est Rev: E 07-07-28 As per Rev E JLM Verified By: ec

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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KS 08.01.10 (1)

Comment: DOCUMENT CONTROL
 Photocopy bluefile and create labels per PPP D412-702-013CHG001

08/01/11

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D412702069	GROMMET KIT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 GROMMET KIT
 Batch: *36449*

PC 8/01/10 (1)

4.0	D3195041	Bracket Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Pick: Packing Kit
 Qty Part Number Description Batch
 2 D3195-041 Bracket *3/272*

[Signature]

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Drawing Name: 5-MAN SHOULDER HARNESS

Job Number: 36703

Part Number: D412702013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D3195043

Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3195-043 Bracket B31573

6.0

D31961

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3196-1 Bar B31466

7.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3197-041 Bar B35281

8.0

D3215041

Harness Assembly



Comment: Qty.: 10.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

10 D3215-041 Harness Assembly B35253

9.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3268-1 Placard B33841

10.0

D355111

HOOK AND LOOP TIE



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)

HOOK AND LOOP TIE

Batch: 31217

LC 8/01/10 (1)

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Job Number: 36703

Part Number: D412702013

Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

D35461

CLIP



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

CLIP

BATCH: B35150

EC

12.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-13A Bolt M106513

EC

13.0

MS24694S152

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS24694-S152 Screw M101124

EC

14.0

MS24694S154

SCREW



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

SCREW

Batch: M105057

EC 8/21/10 (1)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

EC 08/01/11 (42)

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-013

Location: A

PPP Rev: 10

8/1/11 SC (14)

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2008/01/11 (1)

Job Completion



EC 08-01-11